

Work Order ID 57834

April 16, 2010 11:46:41 AM



Page 1

Item ID: D3833-1

Accept



Setup Start



Revision ID:

Item Name: Mesh (Base End Face)

Stop



Start Date: 16/04/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 23/04/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Handwritten signature

Date: 10-4-10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3833

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3833 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-
Deburr if necessary

IB 10-4-26



110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

IB 10-4-26

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

Handwritten signature



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57834

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Page 2

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Revision ID:

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Start Date: 16/04/2010 Start Qty: 6.00

Required Date: 23/04/2010 Req'd Qty: 6.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging Packaging	Identify as per dwg & Stock Location: <u>WA</u> Memo	0.00 0.00	SAD	10-04-27		(B)			
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							10/04/28 PS 10-4-27 (S)

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NOTE: Date & initial all entries

Picklist Print

April 16, 2010 11:46:45 AM

Page 1

Work Order ID: 57834

Parent Item: D3833-1

Parent Item Name: Mesh (Base End Face)


Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Date: 16/04/2010

Required Date: 23/04/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F  Expanded Metal Flat SS		Purchased	No			100	sf	455.0441	13.6427	18.1902		

B10-4-28

7

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

455.0441368

111956

128

112949

12

113497

28

113555

258.163684

113904

23.5892

114212

105.291253

113497 x 4 = 9.0951

113904 x 4 = 9.0951

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NOTE: Date & initial all entries

D3833-3 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 57 F34

RS10-4-16

RELEASED
08/11/18 MB

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

A NEW ISSUE		MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.23		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A
DRAWING NO. D3833		SHEET 1 OF 2
TITLE MESH, BASKET END		SCALE NTS
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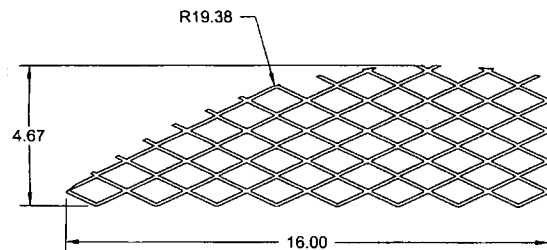
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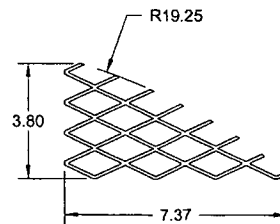
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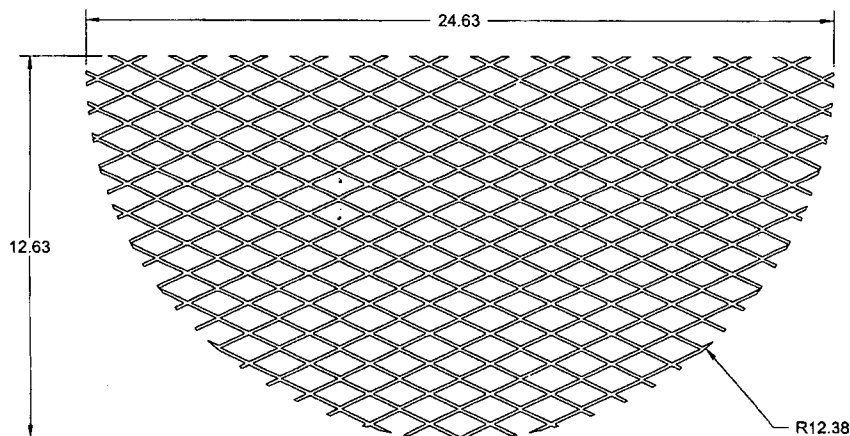
NOTE: Date & initial all entries



D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

ULO 57834

RELEASED
28/11/81

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3833	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE MESH, BASKET END	SCALE
DE APPR.			NTS
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